



3843 N. Oracle Rd.
Tucson, Arizona 85705
Tel: (520) 360-0118
Fax: (520) 577-1169

TCB-IV-N Top Coat

Medium Viscosity Epoxy Resin Part-A

DESCRIPTION: Rigid epoxy resin, based on Bis-A. A medium-low viscosity resin coupled for fast wet-out of E-glass reinforcement materials. Proprietary air release system eliminates voids in laminate and NSF approved. CarbonWrap™ TCB-IV Top Coat, N epoxy is a very low odor, low toxicity, 100% solids resin with no VOC's; DOT not-regulated.

SUGGESTED USES: Portable water lines repairs.

PROPERTIES) TCB-IV Top Coat, N:

Viscosity	900 - 1,200cps
Weight/Gal	9.35 - 9.4lbs
EEW	190-195
Color	clear-translucent liquid

MIXING: Use and store between 60°-90°F (product and ambient temperatures), 45°F minimum. Remove surface contaminants such as water, dirt, rust, and petroleum products. Mix resin and hardener for 3-5 minutes being certain to scrape mixing container bottom and sides. Mix no more material than can be applied before pot life expiration.

CURING: CarbonWrap™ TCB-IV Top Coat, N cures overnight at typical ambient temperatures (60°- 90°F) with full properties developing in 7 days, see hardener data for specific cure schedules and properties.

HOW SUPPLIED (net weight): 45lb Pails, and 500lb Drums. FOB Tucson, Arizona.

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